

# **INKOR 24**

A material that penetrates in the concrete and acts as a corrosion inhibitor for the reinforcement

In compliance with EN 1504-9, principle 11

## FIELD OF APPLICATION

Inkor 24 is a liquid, low-viscosity material applied to the surface of hardened new or old concrete. The material penetrates the concrete structure, reaching the steel reinforcement, where it forms a protective surface layer that prevents corrosion. If corrosion is already present on the reinforcement, Inkor 24 slows down its further progression. Inkor 24 is most often used in the structural reparation of reinforced concrete elements and structures. It is recommended to be used as part of surface protection systems for concrete.

## **PROPERTIES**

- One component liquid material;
- Applied to reinforced concrete elements where corrosion is suspected;
- Perfectly integrates into concrete surface protection systems;
- Easy to apply;
- Does not change surface appearance;
- Does not require concrete removal;
- Can be used on reinforced concrete elements already affected by corrosion;
- Water-based, vapor-permeable, and non-toxic;
- Protects against the harmful effects of corrosion by penetrating the surface of even the most dense concrete and diffusing to the steel to inhibit corrosion.

## **TECHNICAL FEATURES**

Property	Method	Declared values
Appearance	Visual	White to pale yellow liquid
Density	EN ISO 2811-1	$1.13 \pm 0.02 \text{ g/cm}^3$
рН	ISO 4316	12 ± 1

#### **METHOD STATEMENT**

## SUBSTRATE PREPARATION

The concrete substrate that needs to be treated with Inkor 24 should be clean, dust-free, without residual paint and oils. The cleaning of the substrate should be done with air or water under pressure, or by blasting. It is recommended that the application of Inkor 24 to be carried out on a dry surface (The dryer the surface the better the penetration and effectiveness).

## **APPLICATION**

The application of Inkor 24 is done with a brush, roller or by spraying. The material is applied in multiple working procedure (optimally four layers) till the surface is saturated. The time interval between layers is approximately 15–20 minutes, depending on the porosity of the concrete.

After 24 hours, once the substrate is saturated, it is cleaned with pressurized water. On a substrate prepared in this way, the application of other coatings and materials is possible.

Incor 24 should not be applied if the surface temperature is below 5°C or above 35°C, or if rain is expected within three hours after application. The material should be mixed before application.

**\*** 





## **CONSUMPTION**

Minimum 0,4 - 0,6 kg/m<sup>2</sup>

## **CLEANING**

Tools and equipment are cleaned with water immediately after their use.

#### **PACKAGING**

Plastic cans: 5 and 20 kg;

# **STORAGE**

In original closed packing, in dry premises at temperature between 5°C and 35°C and protected from direct sunlight. Shelf life: 12 months.

<u>Health hazards:</u> Inkor 24 does not contain toxic materials. Nevertheless, avoid contact of the product with skin and eyes and avoid swallowing. In case of contact with skin or eyes, rinse it immediately with clean running water. If swallowed, seek medical assistance. Additional information are provided in the Safety Data Sheet of the product.

<u>Fire:</u> Inkor 24 is non-flammable.

<u>Cleaning and disposal:</u> Loose residues of Inkor 24 should be cleaned with water. Old and used packaging should be disposed of in accordance with local rules and regulations for that type of waste. Additional information is provided in the Safety Data Sheet of the product



